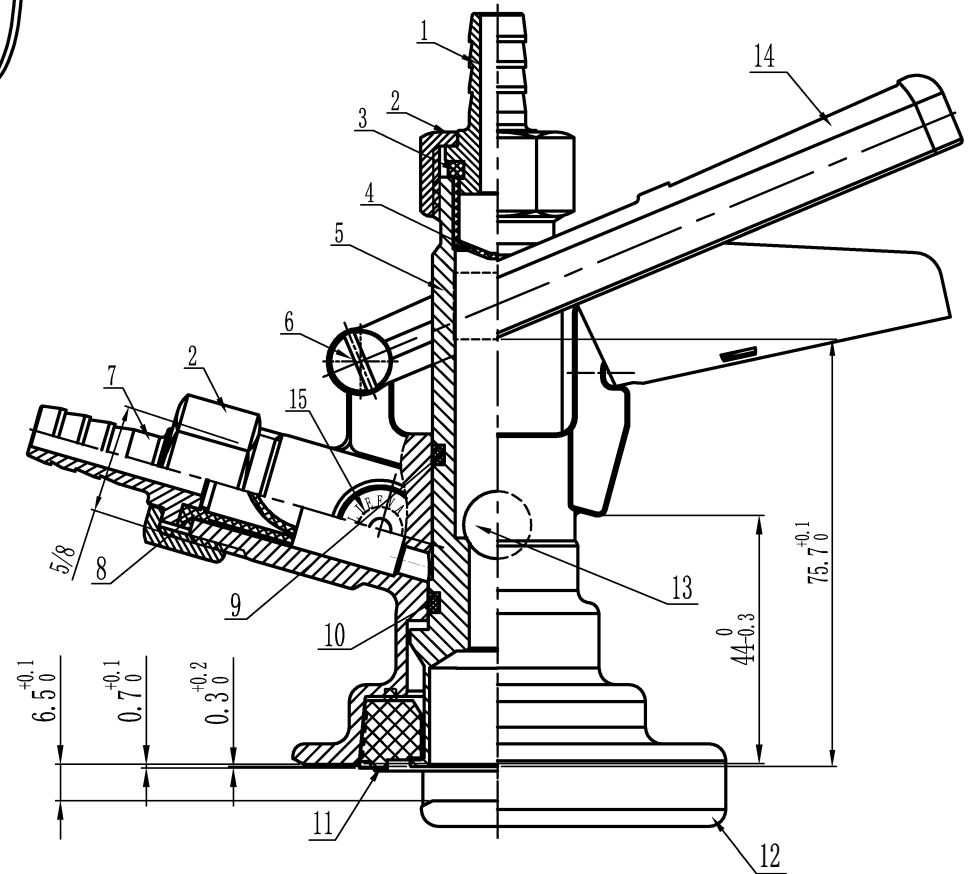


Technical requirements

1. The parts and components (including purchased parts and outsourced parts) must have the certificate of conformity of the inspection department before assembly.
2. The parts must be cleaned up and washed before assembly, and there shall be no burrs, flying edges, oxidized skin, rust, swarf, oil, colorants and dust.
3. The main matching dimensions of parts and components, especially the interference fit dimensions and related accuracy should be reviewed Before assembly.
4. The surface of the shell is flat, smooth, without cracks, bumps, pits, pimples, bumps, deformation, lack of material, air holes and other defects.
5. The parts are not allowed to be knocked, touched, scratched and rusted during the assembly process.
6. All seals and shells of the distributor assembly are tested by  $0.3 \pm 0.2$ MPa air pressure without air leakage.
7. After assembling, carry out air tightness test before packing and storage.



Shared (General) Parts Register

Design	15	FPQ-XYF-01	Pressure relief valve-1	1	assembly parts
	14	FPQ-SB-BXG-01	Handle	1	assembly parts
	13	FPQ-AX-01-13	Non-return valve	1	0Cr18Ni9 (SUS304)
Check	12	FPQ-AX-01-12	Body	1	0Cr18Ni9 (SUS304)
	11	FPQ-AX-01-11	Main gasket	1	EPDM
	10	FPQ-AX-01-10	O-ring-2	1	EPDM
General No. of original drawing	9	FPQ-AX-01-9	O-ring-1	1	EPDM
	8	FPQ-AX-01-8	CO <sub>2</sub> safety value	1	EPDM
General No. of drawing	7	FPQ-JQZ-01	CO <sub>2</sub> connection	1	0Cr18Ni9 (SUS304)
	6	FPQ-AX-01-6	Locking pin	1	H65
	5	FPQ-AX-01-5	Probe	1	0Cr18Ni9 (SUS304)
Signature	4	FPQ-AX-01-4	Ball retainer	1	PA66
	3	FPQ-AX-01-3	Guide ring	1	EPDM
	2	FPQ-SJLM-01	Nuts	2	0Cr18Ni9 (SUS304)
Date	1	FPQ-CJZ-01	Beer connection	1	0Cr18Ni9 (SUS304)
	No	Code No	Name	QTY	Material
					Remarks

Mark						Revision				Area				File No				Sign				Date				Assembly Drawing				Dispro Europa, S. L. DisproBeer			
Design				Standard																				Phase Marker		QTY		Weight		Scale			
Calculation				Discussion																													
Inspection																																	
Procedure																								Total 17 page		The 1 page		A Dispenser					